

# TEKLA BASECAMP

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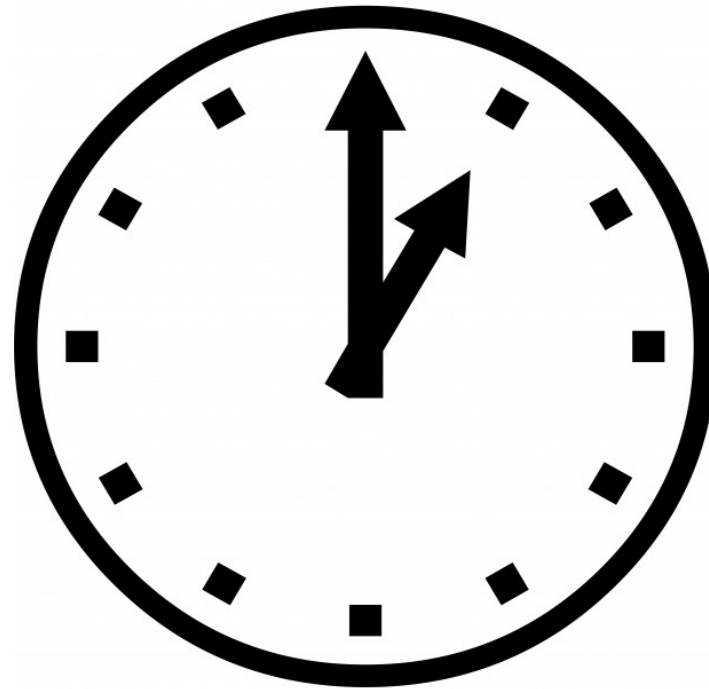
Project & Production Scheduling



## PROJECT & PRODUCTION SCHEDULING

- Define your Project Schedules and utilize information already captured by **TeklaEPM** to keep your Projects up-to-date and on track.
- Then see how the Production Schedule can use that information to manage shop Resources and identify potential shortages in manpower and processing capacity.

# PROJECT & PRODUCTION SCHEDULING



## PROJECT & PRODUCTION SCHEDULING

- Project Management is the hub of **TeklaEPM**.
  - Scheduling starts here



Pause 00:00:00 Select Area Audio Record Pointer

Combining



Estimating



Inventory



Production Control



Purchasing



Order Entry



Connected to: localhost



Current version installed: 2019SP3  
Latest release version available: 2019SP3

- Release Notes
- Version Information

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TEKLA  
BASECAMP

2019

BASECAMP 2019 - Project Schedule: Edit Mode

Select a Baseline Plan: Initial Baseline Last Status Update: 8/24/2019 6:56:05 PM [Update Status](#)

Snapshots

Baseline Plan | Schedule Tasks | Project Breakdown | **Gantt Chart**

L	Task	Start	End	Duration	Weight	Orig. EST	Unreleased	Base Hours	% Released	Plan Hours	Linked Hours	Regular Hours	Overtime Ho...	Total Hours	Util %	Resource
1	BASECAMP 2019	7/1/2019	11/13/2019	98	189,455.47#	603	117	754	80.6%	871	0	0	0	0	0%	
2	Drawing Submittal	7/1/2019	7/18/2019	14	189,455.47#	0	0	0	0%	0	0	0	0	0	0%	
3	Purchase Material	7/19/2019	8/7/2019	14	189,455.47#	0	0	0	0%	0	0	0	0	0	0%	
4	Receive Material	8/8/2019	8/27/2019	14	189,455.47#	58	4	54	93.1%	58	0	0	0	0	0%	
5	Material Process	8/28/2019	9/16/2019	14	189,455.47#	155	40	146	74.19%	186	0	0	0	0	0%	CUTTING
6	Sequence: 1	8/28/2019	9/16/2019	14	84,694.24#	52	0	63	100%	63	0	0	0	0	0%	CUTTING
7	Sequence: 2	8/28/2019	9/16/2019	14	23,757.60#	52	40	12	23.08%	52	0	0	0	0	0%	CUTTING
8	Sequence: 3	8/28/2019	9/16/2019	14	80,935.99#	51	0	71	100%	71	0	0	0	0	0%	CUTTING
9	Fabrication	9/17/2019	10/4/2019	14	189,455.47#	219	29	393	86.76%	422	0	0	0	0	0%	WELDING
10	Sequence: 1	9/17/2019	10/4/2019	14	84,694.24#	73	0	177	100%	177	0	0	0	0	0%	WELDING
11	Sequence: 2	9/17/2019	10/4/2019	14	23,757.60#	73	29	44	60.27%	73	0	0	0	0	0%	WELDING
12	Sequence: 3	9/17/2019	10/4/2019	14	80,935.99#	73	0	172	100%	172	0	0	0	0	0%	WELDING
13	Paint	10/7/2019	10/24/2019	14	189,455.47#	98	24	93	75.51%	117	0	0	0	0	0%	PAINT
14	Sequence: 1	10/7/2019	10/24/2019	14	84,694.24#	33	0	41	100%	41	0	0	0	0	0%	PAINT
15	Sequence: 2	10/7/2019	10/24/2019	14	23,757.60#	33	24	9	27.27%	33	0	0	0	0	0%	PAINT
16	Sequence: 3	10/7/2019	10/24/2019	14	80,935.99#	32	0	43	100%	43	0	0	0	0	0%	PAINT
17	Shipping	10/25/2019	11/13/2019	14	189,455.47#	73	20	68	72.6%	88	0	0	0	0	0%	
18	Sequence: 1	10/25/2019	11/13/2019	14	84,694.24#	24	0	29	100%	29	0	0	0	0	0%	
19	Sequence: 2	10/25/2019	11/13/2019	14	23,757.60#	25	20	5	20%	25	0	0	0	0	0%	
20	Sequence: 3	10/25/2019	11/13/2019	14	80,935.99#	24	0	34	100%	34	0	0	0	0	0%	

Gantt Chart Display Settings

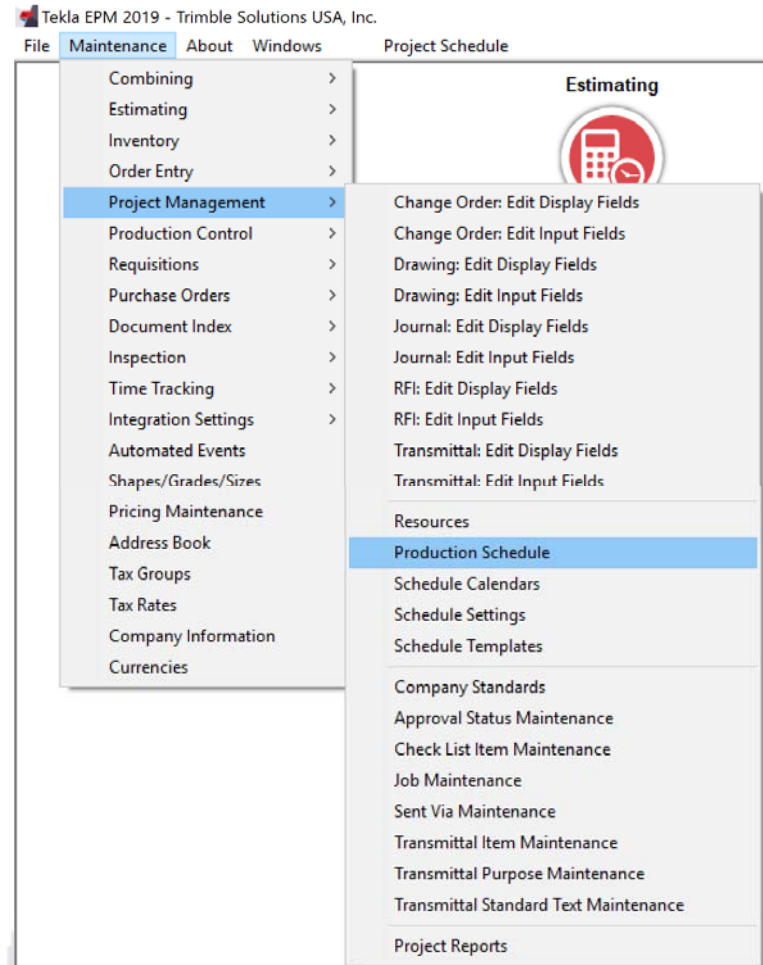
[Leave Edit Mode \(Ctrl+E\)](#) Save (F4) [Report](#) [Help](#)

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# PRODUCTION SCHEDULING

- Viewing the Production Schedule.



Pause 00:00:00 Select Area Audio Record Pointer

Combining



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Order Entry



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## PRODUCTION SCHEDULING



Pause 00:00:00 Select Area Audio Record Pointer

Production Control

Purchasing

Order Entry

Production Schedule

Filters

Date: 8/25/2019 thru 11/23/2019

Set Filters

Resource / Task	Weight	Rel	Unrel	Reg	OT	% Comp	Start	End	8/25/2019				9/1/2019				9/8/2019				9/15/2019				9/22/2019				9/29/2019				10/6/2019				10/13/2019			
									Cap	Plan	%	Act	Cap	Plan	%	Unrel	Cap	Plan	%	Unrel	Cap	Plan	%	Unrel	Cap	Plan	%	Unrel	Cap	Plan	%	Unrel	Cap	Plan	%	Unrel	Cap	Plan	%	Unrel
<b>CUTTING</b>						40			40	39.9	39.9	100	0	40	66.4	166	40	66.5	166	40	13.2	33	40	0	0	40	0	0	40	0	0	40	0	0						
BASECAMP 2019		146	40	0	0		8/28/2019	9/16/2019	39.9	0	0	0	0	48.8	17.6	47.8	18.7	9.5	3.7																					
Material Process		146	40	0	0		8/28/2019	9/16/2019	39.9	0	0	0	0	48.8	17.6	47.8	18.7	9.5	3.7																					
Sequence 1	84,693#	63	0	0	0		8/28/2019	9/16/2019	13.5	0	0	0	0	22.5	0	22.5	0	4.5	0																					
Sequence 2	23,757#	12	40	0	0		8/28/2019	9/16/2019	11.1	0	0	0	0	0.9	17.6	0	18.7	0	3.7																					
Sequence 3	80,934#	71	0	0	0		8/28/2019	9/16/2019	15.3	0	0	0	0	25.4	0	25.3	0	5	0																					
<b>PAINT</b>						80			80	0	0	0	80	0	0	80	0	0	80	0	0	80	0	0	80	0	0	80	0	0	80	0	0	80	0	0				
BASECAMP 2019		93	24	0	0		10/7/2019	10/24/2019																																
Paint		93	24	0	0		10/7/2019	10/24/2019																																
Sequence 1	84,693#	41	0	0	0		10/7/2019	10/24/2019																																
Sequence 2	23,757#	9	24	0	0		10/7/2019	10/24/2019																																
Sequence 3	80,934#	43	0	0	0		10/7/2019	10/24/2019																																
<b>WELDING</b>						120			120	0	0	0	120	0	0	120	0	0	120	120.8	101	120	151	126	120	150.2	125	120	0	0	120	0	0	120	0	0				
BASECAMP 2019		393	29	0	0		9/17/2019	10/4/2019												120.8	0	148.2	2.8	124	26.2															
Fabrication		393	29	0	0		9/17/2019	10/4/2019												120.8	0	148.2	2.8	124	26.2															
Sequence 1	84,693#	177	0	0	0		9/17/2019	10/4/2019												52	0	63	0	62	0															
Sequence 2	23,757#	44	29	0	0		9/17/2019	10/4/2019												20.8	0	23.2	2.8	0	26.2															
Sequence 3	80,934#	172	0	0	0		9/17/2019	10/4/2019												48	0	62	0	62	0															

Help



# PRODUCTION SCHEDULING

Tekla EPM 2019 - Trimble Solutions USA, Inc.

File Maintenance About Windows Project Schedule

Combining Estimating Inventory Project Management Production Control Purchasing Order Entry

Production Schedule

Filters

Date: 8/25/2019 thru 11/23/2019

Set Filters

Resource / Task	Weight	Rel	Unrel	OT	9/1/2019			9/8/2019			9/15/2019		
					Cap	Plan	%	Cap	Plan	%	Cap	Plan	%
<b>CUTTING</b>					40	66.4	166	40	66.5	166	40	13.2	33
BASECAMP 2019		146	40	0	48.8	17.6	47.8	18.7	9.5	3.7			
Material Process		146	40	0	48.8	17.6	47.8	18.7	9.5	3.7			
Sequence: 1	84,693#	63	0	0	22.5	0	22.5	0	4.5	0			
Sequence: 2	23,757#	12	40	0	0.9	17.6	0	18.7	0	3.7			
Sequence: 3	80,934#	71	0	0	25.4	0	25.3	0	5	0			
<b>PAINT</b>					80	0	0	80	0	0	80	0	0
BASECAMP 2019		93	24										
Paint		93	24										
Sequence: 1	84,693#	41	0										
Sequence: 2	23,757#	9	24										
Sequence: 3	80,934#	43	0										
<b>WELDING</b>					120	0	0	120	0	0	160	120.8	76
BASECAMP 2019		393	29								120.8	0	
Fabrication		393	29								120.8	0	
Sequence: 1	84,693#	177	0								52	0	
Sequence: 2	23,757#	44	29								20.8	0	
Sequence: 3	80,934#	172	0								48	0	

BASECAMP 2019 - Project Schedule

Select a Baseline Plan: Initial Baseline

Last Status Update: 8/24/2019 6:56:05 PM

Snapshots

Baseline Plan Schedule Tasks Project Breakdown Gantt Chart

Task	Start	End	Duration	Weight	34 August 25, 2019	35 September 1, 2019	36 September 8, 2019	37 September 15, 2019
BASECAMP 2019	7/1/2019	11/13/2019	98					
Drawing Submittal	7/1/2019	7/18/2019	14	189,455				
Purchase Material	7/18/2019	8/7/2019	14	189,455				
Receive Material	8/8/2019	8/27/2019	14	189,455				
Material Process	8/28/2019	9/16/2019	14	189,455	0%			
Sequence: 1	8/28/2019	9/16/2019	14	84,694.2	0%			
Sequence: 2	8/28/2019	9/16/2019	14	23,757.6	0%			
Sequence: 3	8/28/2019	9/16/2019	14	80,933.5	0%			
Fabrication	9/17/2019	10/4/2019	14	189,455				0%
Sequence: 1	9/17/2019	10/4/2019	14	84,694.2				0%
Sequence: 2	9/17/2019	10/4/2019	14	23,757.6				0%
Sequence: 3	9/17/2019	10/4/2019	14	80,933.5				0%
Paint	10/7/2019	10/24/2019	14	189,455				
Sequence: 1	10/7/2019	10/24/2019	14	84,694.2				
Sequence: 2	10/7/2019	10/24/2019	14	23,757.6				
Sequence: 3	10/7/2019	10/24/2019	14	80,933.5				
Shipping	10/25/2019	11/13/2019	14	189,455				
Sequence: 1	10/25/2019	11/13/2019	14	84,694.2				
Sequence: 2	10/25/2019	11/13/2019	14	23,757.6				
Sequence: 3	10/25/2019	11/13/2019	14	80,933.5				

Gantt Chart Display Settings

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2019

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BASECAMP 2019 - Project Schedule

Production Schedule

Filters

Date: 8/25/2019 thru 11/23/2019

Set Filters

Resource / Task	Weight	Rel	Unrel	Reg	OT	% Comp	Start	End	8/25/2019			9/1/2019			9/8/2019			9/15/2019			9/22/2019			9/29/2019			
									Cap	Plan	%	Cap	Plan	%	Cap	Plan	%	Cap	Plan	%	Cap	Plan	%	Cap	Plan	%	
<b>CUTTING</b>						40			40	13.5	34	0	40	22.5	56	40	22.5	56	40	19.3	48	40	18.5	46	40	18.7	47
BASECAMP 2019		146	40	0	0		8/28/2019	10/24/2019	13.5	0	0	0	22.5	0	0	22.5	0	0	16.5	2.8	0	18.5	0	0	18.7	0	18.7
Material Process		146	40	0	0		8/28/2019	10/24/2019	13.5	0	0	0	22.5	0	0	22.5	0	0	16.5	2.8	0	18.5	0	0	18.7	0	18.7
Sequence: 1	84,693#	63	0	0	0		8/28/2019	9/16/2019	13.5	0	0	0	22.5	0	0	22.5	0	0	4.5	0	0	0	0	0	0	0	0
Sequence: 2	23,757#	12	40	0	0		9/17/2019	10/4/2019											12	2.8	0	18.5	0	0	18.7	0	18.7
Sequence: 3	80,934#	71	0	0	0		10/7/2019	10/24/2019																			
<b>PAINT</b>						80			80	0	0	0	80	0	0	80	0	0	80	0	0	80	0	0	80	0	0
BASECAMP 2019		93	24	0	0		10/7/2019	12/3/2019																			
Paint		93	24	0	0		10/7/2019	12/3/2019																			
Sequence: 1	84,693#	41	0	0	0		10/7/2019	10/24/2019																			
Sequence: 2	23,757#	9	24	0	0		10/25/2019	11/13/2019																			
Sequence: 3	80,934#	43	0	0	0		11/14/2019	12/3/2019																			
<b>WELDING</b>						120			120	0	0	0	120	0	0	120	0	0	160	52	33	160	63	39	160	62	39
BASECAMP 2019		393	29	0	0		9/17/2019	11/13/2019											52	0	0	63	0	0	62	0	0
Fabrication		393	29	0	0		9/17/2019	11/13/2019											52	0	0	63	0	0	62	0	0
Sequence: 1	84,693#	177	0	0	0		9/17/2019	10/4/2019											52	0	0	63	0	0	62	0	0
Sequence: 2	23,757#	44	29	0	0		10/7/2019	10/24/2019																			
Sequence: 3	80,934#	172	0	0	0		10/25/2019	11/13/2019																			

Help



## PROJECT & PRODUCTION SCHEDULING

- Links & Setups
  - Production Codes
  - Stations
  - Resources
  - Links



## PROJECT & PRODUCTION SCHEDULING

- Production Codes
  - Global setup
  - Individual job setup



File Maintenance About Windows

- Combining >
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- Production Control >**
  - Company Standards
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  - Edit Input Fields
  - Menu Setup
  - Job Maintenance
  - Purchasing Standards
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  - Approval Status Maintenance
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  - Global Production Code Maintenance**
  - Global Shipping Route Maintenance
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- Pricing Maintenance
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- Tax Rates
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Estimating Inventory Project Management Production Control Purchasing Order Entry



Global Production Code Maintenance

Production C...	Description	Aggregate Mhrs
BMS	Beams	0.00/Ton
COL	Columns	0.00/Ton
CON	Connection Material	0.00/Ton
X-BRC	Cross Bracing	0.00/Ton

Production Code:  Description:

Override Man Hours:   Aggregate Units:

New (F1) Save (F4) Delete (F2) Help

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Combining
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Shape: All  
Grade: All  
Dimensions: All  
Page: All

Quantity	Man Hours	Weight	Lbs/MHr	MHrs/Ton
Selected 3	11.91 MHrs	2,560.40 lbs.	215.01	9.30
Displayed 8,336	846.19 MHrs	193,937.91 lbs.	229.19	8.73
Total 8,336	846.19 MHrs	193,937.91 lbs.	229.19	8.73

Find Shape/Grade/Size (Slt+F5) Find Item (Ctrl+F5)

Man Hours: 3.97 MHrs  
Weight: 853.47 lbs.  
11.91 MHrs 2,560.40 lbs.

Page: 1 Item: 10 Quantity: 3

Shape: W Wideflange Beams

Dimensions: W 14 x 43

Length: 19 Grade: A992

Type: D Welded Clips Both Ends

Extra: Holes: Web Holes: 0 0

Stiffeners: Copes: MHrs/Pc: 0 0 0.00

Manual Cost: \$0.00/item Finish: Painted

Paint System: Clean System: All Default

Category: Sub-Category: MainPc:

Comment: 1B1-w34 Erect Hrs: 0.00 Erect Cost: \$0.00

Prod. Code: Beam

Additional Labor:

Qty	OPER	Th	Type	Len
2	A	040	PNT	

Clips:

Qty	Shape	Clip	Finish
2	A	040	PNT

Quantity	Total	Displayed	Selected	Selected Asm	Asm (Total)	Item (Total)
8,336	8,336	8,336	3	3	3	3
Length (Ft): 6,456.15	6,456.15	6,456.15	58.69	63.69	63.69	58.69
Square Feet: 966.04	966.04	966.04	0.00	0.00	0.00	0.00
Weight (lbs): 189,455.47	189,455.47	189,455.47	2,523.56	2,591.38	2,591.38	2,523.56
r. Area (SqFt): 21,158.62	21,158.62	21,158.62	290.32	296.57	296.57	290.32

Find Item (Ctrl+F5)

Length	Seq	Trks	Ref #	Holes
19'-6 3/4	3	Unas		6
0'-10	3	Unas		6
0'-10	3	Unas		6
0'-10	3	Unas		6
0'-10	3	Unas		6
19'-0	3	Unas		6
0'-10	3	Unas		6
0'-10	3	Unas		6
0'-10	3	Unas		6
0'-10	3	Unas		6
0'-10	3	Unas		6
0'-10	3	Unas		6
18'-11 7/8	3	Unas		7
0'-10	3	Unas		6

Main Mark: 1B1 Piece Mark: w34

Approval Status:

Drawing Number: 1 Quantity: 3

Shape: W Wideflange Beams

Dimensions: W 14 x 43

Length: 19 Grade: A992

Finish: Painted Route: SP

Remark:

Category: W flange Sub-Category:

Reference Number: Pay Category:

Piece Tracking: Shipping Route:

Load Tracking: Prod. Code: Beam

Sequences (3/3):

Sequence	Quantity	Linked to REQ:	Linked to INV:	TFS Quantity:
3-1	3	0/3	0/3	0/3

Piece Tracking Loads: 0/3 Production Status

BASECAMP 2019 - Structural Job

Mt	Page	Item	Qty	Shape	Dimension	Length	Grade	Type	Category	Comment
M	1	10	3	W	14 x 43	19'-6	A992	D		1B1-w34
	1	20	3	L	4 x 3 1/2 x 5/16	0'-10	A36	A		1B1-a1
	1	30	3	L	4 x 3 1/2 x 5/16	0'-10	A36	A		1B1-a2
	1	40	24	HS	3/4 x 0'-2		A325			1B1
	1	50	27	NU	3/4		A563-C			1B1
	1	60	27	WA	3/4		F436			1B1
	1	70	9	HS	7/8 x 0'-2		A325			1B1
	1	80	9	NU	7/8		A563-C			1B1
	1	90	9	WA	7/8		F436			1B1
	1	100	6	HS	3/4 x 0'-2 1/4		A325			1B1
M	1	110	2	W	14 x 43	19'-0	A992	D		1B2-w35
	1	120	2	L	4 x 3 1/2 x 5/16	0'-10	A36	A		1B2-a1
	1	130	2	L	4 x 3 1/2 x 5/16	0'-10	A36	A		1B2-a2
	1	140	6	HS	3/4 x 0'-2		A325			1B2
	1	150	18	NU	3/4		A563-C			1B2
	1	160	18	WA	3/4		F436			1B2
	1	170	6	HS	7/8 x 0'-2		A325			1B2
	1	180	6	NU	7/8		A563-C			1B2
	1	190	6	WA	7/8		F436			1B2
	1	200	12	HS	3/4 x 0'-2 1/4		A325			1B2
M	1	210	2	W	18 x 40	18'-11	A992	D		1B3-w36
	1	220	2	L	4 x 3 1/2 x 5/16	0'-10	A36	A		1B3-a3
	1	230	2	L	4 x 3 1/2 x 5/16	0'-10	A36	A		1B3-a4
	1	240	6	HS	3/4 x 0'-2		A325			1B3
	1	250	26	NU	3/4		A563-C			1B3

New (F1) Edit (F4) Copy (F3) Delete (F2)

# PROJECT & PRODUCTION SCHEDULING

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File Maintenance About Windows

Combining Estimating Inventory Project Management Production Control Purchasing Order Entry

localhos

**Labor Group Maintenance**

Group	Description	Labor Rate
1	Unload	Shop Labor
2	GetPc	Shop Labor
3	Cut	Shop Labor
4	Move	Shop Labor
5	Layout	Shop Labor
6	Punch	Shop Labor
7	Fitup	Shop Labor
8	Burn	Shop Labor
9	Weld	Shop Labor
10	FpWeld	Shop Labor
11	Clean	Shop Labor
12	Check	Shop Labor
13	Paint	Shop Labor
14	Load	Shop Labor
15	Other	Shop Labor
16	Other	Shop Labor

Labor Group: 1 Description: Unload Activity: Receiving Labor Rate: Shop Labor \$35.00/Hour

New (F1) Edit (F4) Delete (F2)

**Stations**

#	Station
1	Sample - Cut/Saw
2	Sample - Layout/Weld
3	Sample - Quality Control
4	Sample - Paint

**Station Details: Sample - Cut/Saw**

Station #: 1  
Description: Sample - Cut/Saw

Routes: Labor Groups

Associated estimating labor groups:

#	Description	Labor Rate
2	GetPc	\$35.00
3	Cut	\$35.00

Select Labor Groups

New (F1) Save (F4) Delete (F2) Help

New Properties Delete Save Layout Route Maintenance Help

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Order Entry



Connected to: localhost



Current version installed: 2019SP3

Latest release version available: 2019SP3

[Release Notes](#)

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# PROJECT & PRODUCTION SCHEDULING

2019

Tekla EPM 2019 - Trimble Solutions USA, Inc.

File Maintenance About Windows Production Control

Combining Estimating Inventory Project Management Production Control Purchasing Order Entry

Estimating Job Edit: BASECAMP 2019

Estimator: \_\_\_\_\_ Date: 8/24/2019

Job Number: BASECAMP 2019  
 Job Name: Structural Job  
 Location: \_\_\_\_\_  
 Job Group: Basecamp

Distance To Job: \_\_\_\_\_ Miles  
 Shop Drawing Cost: \$0.00  
 Shop Drawing Mhrs: \_\_\_\_\_ Mhrs  
 Shop Efficiency: 75.00 %

Cleaning: SP-1 Solvent Cleaning

Paint Type	Cost	Cover	Drum Size	Mils / Coat	Mils Total
2913 Red Oxide	\$7.50/Gal	200.00	1.00	2.00	2.00

Paint Type: 2913 Red Oxide  
 Cost: \$7.50/Gal  
 Cover: 200.00 SqFt/Gallon  
 Drum Size: 1.00 Gallons

Project Management Job: BASECAMP 2019

Production Control Job Edit: BASECAMP 2019

General Sold To/Ship To Input Settings

Job Date: 8/21/2019 Job #: BASECAMP 2019  
 Shipping Date: \_\_\_\_\_ Job Description: Structural Job  
 Job Group: Basecamp Job Location: \_\_\_\_\_

Project Management Job: BASECAMP 2019  
 Estimate: BASECAMP 2019

Trimble Connect Project: BASECAMP 2019

Buttons: Combining Optimizations Suppliers Input/Display Units Pay Categories Shipping Routes Save (F4)

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2019

